

Static Holders

for Clamping Bolts

SPECIFICATION

Types

- Type **E**: For one clamping bolt
- Type **Z**: For two clamping bolts

Steel C 45

Chemically nickel plated **NC**

Socket cap screws DIN 912

Centering guide bushings

Steel, blackened

INFORMATION

Static holders GN 867.1 have been designed for use with power clamps GN 864 (see page 1634).

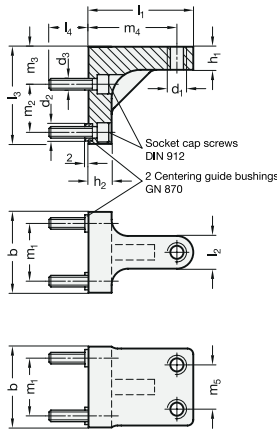
Static holders with two clamping bolts (Type Z) are preferably used for rigid clamping of sheet metal components.

For the same purpose ball point screws GN 605 (see page 928) with serrated ball pads are ideally suited.

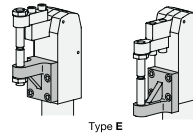
Socket cap screws and centering guide bushings are included.

TECHNICAL INFORMATION

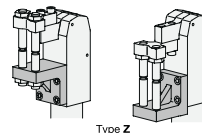
- ISO-Fundamental Tolerances (see page A21)



Mounting examples



Type E



Type Z

GN 867.1-E

Description	for power clamps Size	b -0.2	d1	d2 H8/h6	d3	h1	h2	l1	l2	l3	l4	m1	m2	m3	m4	⚖
GN 867.1-32-M8-E-NC	20	32	M 8	7	M 5	10	10	38	13	37	7.5	22	17	15	31.5	120
GN 867.1-42-M10-E-NC	32	42	M 10	9	M 6	12	12	54.5	17	48.5	10	30	25	17.5	45.9	270
GN 867.1-52-M12-E-NC	40	52	M 12	11	M 8	14	14	63	20	61	13.5	37	30	23.5	53	500
GN 867.1-62-M12-E-NC	50	62	M 12	13	M 10	16	16	73.5	20	83.5	13.5	44	47	27	63.5	670

GN 867.1-Z

Description	for power clamps Size	b -0.2	d1	d2 H8/h6	d3	h1	h2	l1	l3	l4	m1	m2	m3	m4	m5	⚖
GN 867.1-32-M8-Z-NC	20	32	M 8	7	M 5	10	10	38	37	7.5	22	17	15	31.5	17	152
GN 867.1-42-M10-Z-NC	32	42	M 10	9	M 6	12	12	54.5	48.5	10	30	25	17.5	45.9	23	380
GN 867.1-52-M12-Z-NC	40	52	M 12	11	M 8	14	14	63	61	13.5	37	30	23.5	53	30	655
GN 867.1-62-M12-Z-NC	50	62	M 12	13	M 10	16	16	73.5	83.5	13.5	44	47	27	63.5	40	864